Fitment:

- -Lubricate steering rack mount bolts to ensure easy removal. (day or 2 before if rusty).
- -Remove the x2 bolts on the original clamp. (17mm)
- -Remove the clamp and bush.
- -Slightly loosen the x2 RH rack bolts. (24mm)
- -Remove the top x2 m8 counter sunk bolts (size 5)
- -Slide the back half of clamp up from under the rack into rough position.
- -Slide clamp to side and fit top Allen key LH then repeat on RH.
- -Now use the original 17mm clamp bolts to tighten and secure the back half of the clamp.
- -Place the top half of clamp over the mount bolts, fit the x4 flat washers and x4 nyloc nuts (13mm) supplied and tighten evenly top and bottom. (There can be a gap between 0-3mm).
- -Do not overtighten the nyloc nuts.
- -If you overtighten, steering will become tight and when turning, the steering wheel won't return normally, if this happens, you have used excessive pressure, just back of the pressure and test drive again, remember use only reasonable firm pressure.
- -Tighten the RH side mount bolts (24mm)