

# FITTING INSTRUCTIONS

## XEB-TOY-04

# X-Cape Bullbar

## 200 Series Landcruiser 10/2015+



All EFS Bull bars have been tested and are airbag & ADR compliant. ANY MODIFICATIONS TO THE bull bar or its mounts WILL VOID THIS COMPLIANCY And warranty

#### **BEFORE INSTALLATION**

- Please read the instructions completely before installing. This will allow for easy installation and help to avoid scratches or other potential damages to the vehicle.
- images are for reference only and may differ slightly from the actual product you are installing. Whilst images may differ, they share the same assembly instructions.

#### **CARE & CLEANING**

- Mild soap may be used to clean the bull bar.
- Check and retighten all the hardware regularly.

It is a condition of our warranty that Bullbar / Rearbars & Side rails / steps are installed by a suitably qualified installer. And is installed in accordance with accompanying installation instructions provided with item.

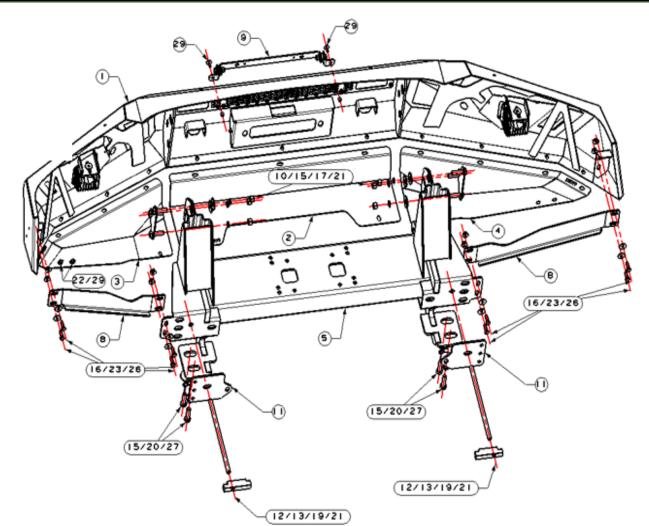
PARTS LIST									
NO.	QTY	NAME	NO.	QTY	NAME				
1	1	Main bull bar Assembly	2	1	Central Skid plate				
3	1	Skid plate (L)	4	1	Skid plate(R)				
5	2	Winch Frame	6	1	Central Grille Bracket				
7	1	Strengthen Bracket	8	2					
9	1	C de co	10	2	Bolt Plate M12				
11	2		12	2	Fitting Block				



13	2		14	1	
		M12 Threaded Rod			Wrench S=4
15	12		16	11	$\bigcirc$
		Spring Washer D12			Large Washer D8
17	6	$\bigcirc$	18	3	$\bigcirc$
		Large Washer D12			Flat Washer D6
19	2	$\bigcirc$	20	4	$\bigcirc$
		Flat Washer D12			D12
21	8	(0)	22	7	
		Hex Nut M12			Hex Nut With Flange M6
23	11		24	3	Ø
		Hex Nut With Flange M8			Hex bolt(Full Thread) M6_16
25	3	(J	26	8	(J
		Hex bolt(Full Thread) M8_16			Hex bolt(Full Thread) M8_25
27	4	(H	28	17	
		M12x1.25_45			Bolt & Washer Assembly M6_20
	6	Bolt & Washer Assembly M6_20	30	1	
					Rubber Strip(2600MM)



## INSTALLATION FIGURE



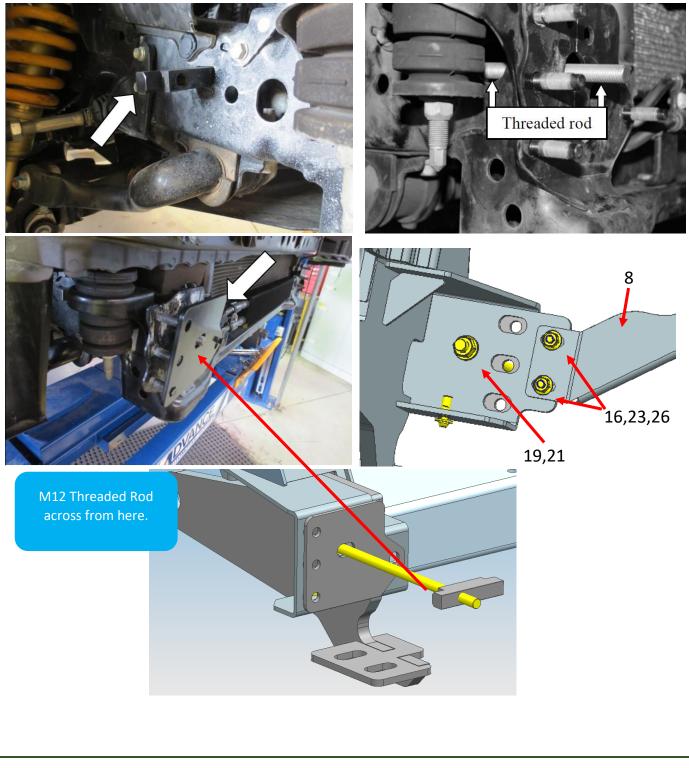


#### INSTALLATION STEPS

Step 1: Verify that all parts are present according to the manual. Remove the original front bumper and beam.

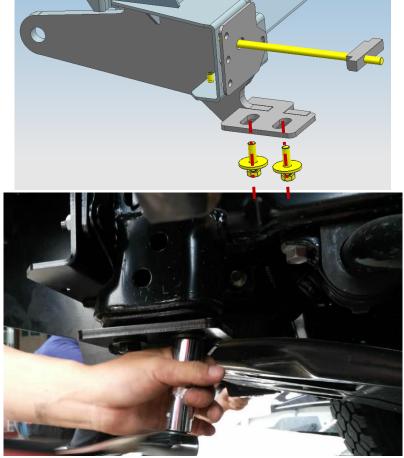
Step 2: a. Connect 12 Fitting Block and 13 M12 Threaded Rod at the chassis.

b. Put **11** Washer Plate on the Thread rod as the below figure shown, install **5** Winch Frame and tighten with the original hex nut with flange, **13** M12 Threaded Rod tightened with **19** Flat Washer D12 and **21** Hex Nut M12.





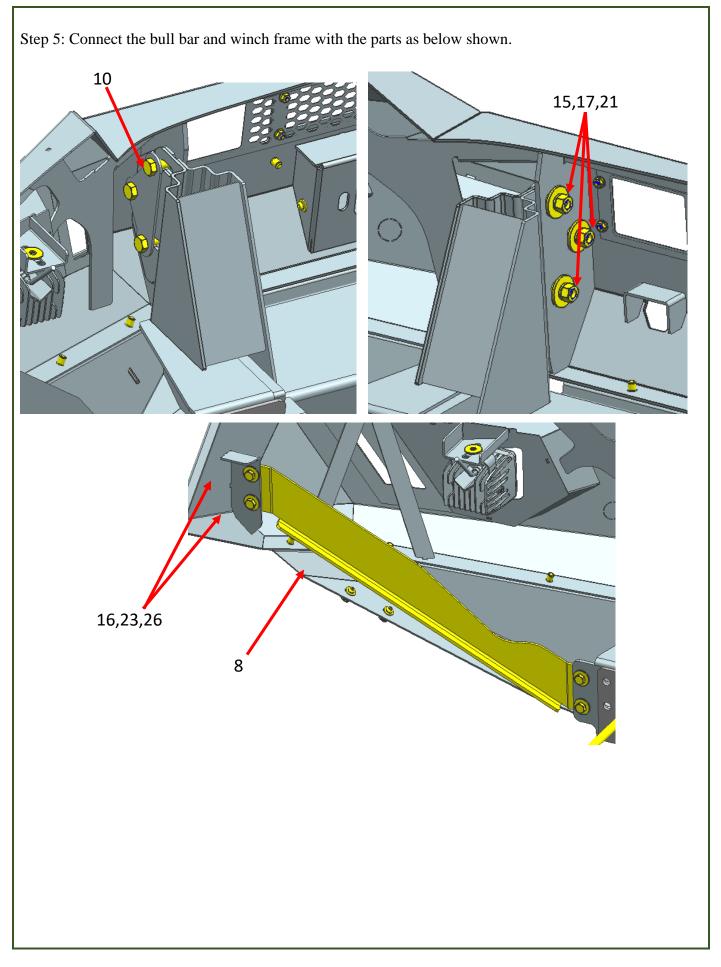
Step3: Fix the winch frame at the original tow bar with **15** Spring Washer D12 **20** D12 and **27** 



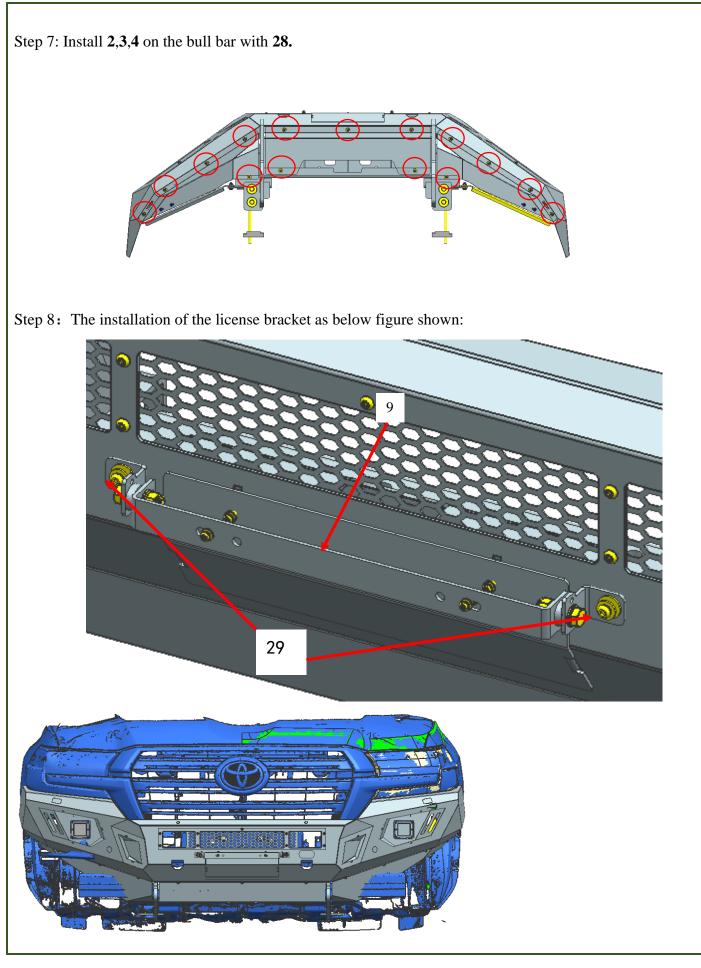
Step 4: Fix the water tank beam with **7** Strengthen Bracket and tighten with **24** Hex bolt(Full Thread) M6\_16 **18** Flat Washer D6 and **22** Hex Nut with Flange M6; Install **6** Central Grille Bracket with **25** Hex bolt(Full Thread) M8\_16 **16** Large Washer D8 **23** Hex Nut with Flange M8 to fix the Central grille.













### NOTE

Any damages or loss caused by the improper installation and use of EFS Accessories will not be covered by warranty.

Please ensure you leave sufficient spacing between bullbar and guards.

